

HM 220, HM 225

LEAN PRODUCTION CRIMPERS



HM 220



HM 225



Technical data

	HM 220	HM 225
Crimp force (kN/Ton)	1400 / 140	1600 / 160
Crimp range	70mm	70mm
SAE R15 / 4SH* 1 Piece	1 1/4"	1 1/4"
SAE R15 / 4SH* 2 Piece	1"	1 1/4"
Industrial	2"	2"
90° Elbows	1 1/2"	1 1/2"
Speed (seconds) - Close	9,5	19
Speed (seconds) - Crimp	6	1.5
Speed (seconds) - Open	9.5	19
No grease: 20% less friction	✓	✓
Control	Control C + Touch	Control C + Touch
Opening	+ 35mm	+ 40mm
Opening without dies	105mm	110mm
Type of dies	239	239-xx-Ø-yy
Noise Level	53 dBA	53 dBA
Drive	5,5 kW	5,5 kW
Oil	50 L	80 L
Weight	285 kg	370 kg
L x W x H (mm)	730 x 480 x 1480	645 x 560 x 1470

* Fittings may vary.

HM 220

D Types of die	PB239 Length mm
6.8	50
9	50
10	50
12	50
14	50
16	60
17	60
19	60
20	60
22	60
24	60
26	75
28	75
32	75
36	75
40	75
44	75
47	75
50	75
54	75
57	75
62	75

Package dies.

HM 225

D Types of die	PB239-XX-D Length mm
6.8	50
9	50
10	50
12	50
14	50
16	65
17	65
19	65
20	65
22	65
24	65
26	65
28	80
32	80
36	80
40	80
44	80
47	100
50	100
54	100
57	100
62	100

Package dies.

Package

QDS 239 B

QDC 239.5



Standard

CONTROL C + Touch



Optional Extras

(See page 463)



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