

HM 325, HM 375, HM 380 LEAN PRODUCTION CRIMPERS & UHP



HM 325 / HM 375 / HM 380



Technical data

	HM 325	HM 375	HM 380
Crimp force (kN/Ton)	2800 / 280	3150 / 315	3400 / 340
Crimp range***	165mm	165mm	165mm
SAE R15 / 4SH* 1 Piece	2"	3"	3"
SAE R15 / 4SH* 2 Piece	2"	2 1/2"	3"
Industrial	4" (6")**	4" (6")**	4" (6")**
90° Elbows	3"	3"	3"
Speed (seconds) - Close	23	23	23
Speed (seconds) - Crimp	1,4	1,4	1,3
Speed (seconds) - Open	33	33	33
No grease: 20% less friction	✓	✓	✓
Control	Control C + Touch	Control C + Touch	Control C + Touch
Opening	+ 70mm	+ 70mm	+ 70mm
Opening without dies	215mm	215mm	215mm
Type of dies	239 / 237 L	239 / 237 L	239 / 237 L
Noise Level	69 dBA	62 dBA	62 dBA
Drive	4 kW	4 kW	4 kW
Oil	100 L	100 L	100 L
Weight	750 kg	750 kg	750 kg
L x W x H (mm)	1200 x 600 x 1700	1200 x 600 x 1700	1200 x 600 x 1700
CGS (Conicity Guard System)	✓	✓	✓
HIDS (High Pressure Pump Dynamic Suction)	✓	✓	✓

Ø Types of die	PB239-XX-D Length (mm)	PB237-XX-D Length (mm)
6.8	50	-
9	50	-
12	50	-
14	50	-
16	65	-
17	65	-
19	65	-
20	65	-
22	65	-
24	65	-
26	65	-
28	80	-
32	80	-
36	80	-
40	80	-
44	80	-
47	100	-
50	100	-
54	100	118
57	100	118
62	100	118
67	-	118
71	-	118
74	-	118
78	-	118
84	-	118
90	-	118
96	-	118
103	-	118
106	-	126
111	-	126
116	-	126
121	-	126
126	-	126
131	-	126
126	-	126
131	-	126

* Fittings may vary. ** Without flange. *** Without intermediate dies.

Package

QDS 239 B QDC 239.5

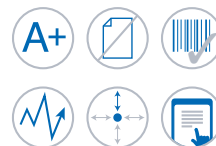


Standard

CONTROL C + Touch TA (A) Automatic backstop



Optional Extras (See page 463)



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Package dies. Supplied with adaptor die 237.239.2L2