

# OPEN HEAD CRIMPER

## LEAN PRODUCTION AUTOMOTIVE



HM 245

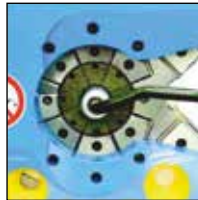


### Technical data

	HM 245
Crimp force (kN/Ton)	750 / 75
Crimp range	70mm
SAE R12* 1 Piece	1"
SAE R12* 2 Piece	3/4"
Speed (seconds) - Close	27
Speed (seconds) - Crimp	5
Speed (seconds) - Open	30
No grease: 20% less friction	✓
Control	Control C + Touch
Axial opening	75mm
Opening without dies	105mm
Type of dies	239
Drive	5,5 kW
Oil	100 L
Weight	610 kg
L x W x H (mm)	1020 x 950 x 1450
Noise level	53 dBA

\* Fittings may vary.

Radial insertion for all angles



Slide protection with handle



Constant axial centre when crimping jaws are closed



D Types of die	PB239 Length mm
6.8	50
9	50
10	50
12	50
14	50
16	60
17	60
19	60
20	60
22	60
24	60
26	75
28	75
32	75
36	75
40	75
44	75
47	75
50	75
54	75
57	75
62	75

Package dies.

### Package

QDS 239 B    QDC 239.5



### Standard

CONTROL C + Touch



### Optional Extras (See page 463)



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